



# WE NEED YOUR INPUT!

## STATEWIDE GIS STRATEGIC AND BUSINESS PLANS

### Regional Listening Sessions

All people, at all levels, and in all industries are either directly or indirectly affected by geographic information technology. Please join in the 2009 statewide effort to develop a new focus for GIS in Washington.

- What are the most important GIS issues in the state right now? The most important issues for your community?
- What are the State's major strategic opportunities for GIS?
- The most important thing the state could do to advance the statewide GIS is...

Please come to the Listening Session most convenient for you:

**EVERETT**  
 Tuesday, October 27  
 9 am - 12 pm  
 Everett Community College  
 Gray Wolf Hall, Rm 288  
**2000 Tower Street**  
**Everett, WA 98201**

**ELLENSBURG**  
 Thursday, October 29  
 9 am - 12 pm  
 City Council Chamber Room  
**501 N Anderson Street**  
**Ellensburg, WA 98926**

**OLYMPIA**  
 Thursday, October 22  
 9 am - 12 pm  
 Forum Bldg., DIS Boardroom  
**605 E 11th Ave**  
**Olympia, WA 98501**

**SPOKANE**  
 Wednesday, November 4  
 9 am - 12 pm  
 WSU Riverpoint Campus  
 Phase 1 Classroom Bldg, Rm 148  
**412 E Spokane Blvd**  
**Spokane, WA 99202**

**TRI-CITIES**  
 Thursday, November 5  
 9 am - 12 pm  
 Benton County Emergency Services  
 EOC Room  
**651 Truman Ave**  
**Richland, WA 99352**

Please **RSVP** to:  
 Joy Paulus at [joyp@dis.wa.gov](mailto:joyp@dis.wa.gov)

**TRAVEL ASSISTANCE IS AVAILABLE**

**Can't attend? Fill out an On-Line Survey at:**  
<http://wagic.wa.gov/2009GISPlanning/Survey.htm>  
 Survey will open by end of day October 5, 2009 and close no earlier than November 10, 2009